

5. A master alloy for combining with gold, comprising, by weight:
silver: 32 –96%
cobalt: 1.6-32.00%
optionally boron up to 8%
copper: 5.28 – 66.40%.
6. A method of making a 22K gold alloy comprising combining gold with the master alloy of claim 5.
7. The alloy of claim 1 in the form of a jewelry casting, a stamping, a wire or a sheet.
8. The alloy of claim 1 fabricated into a decorative article.
9. The master alloy of claim 5 for combining with gold to produce a 22k alloy.
10. The alloy of claim 5 in which the silver content is 32-80%, by weight.
11. The alloy of claim 5 in which cobalt is 1.6-16.00%, by weight.
12. The alloy of claim 10 in which cobalt is 1.6-16.00%, by weight.

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